

Nissin Chemical Industry Co., Ltd.

日信化学工业株式会社

### For more information about CHALINE please contact:

如要了解有关CHALINE树脂的更多信息,请联系:

### Sales headquarters

Uchikanda TK Building, 1-5-13 Uchikanda, Chiyoda-ku, Tokyo, Japan ... ...... TEL.+81-3-3295-3931 (main) FAX.+81-3-3295-3929 邮编101-0047 日本国东京都千代田区内神田1丁目5番13号(内神田TK大厦)....... 传真:+81-3-3295-3929

Main office and factory

2-17-33 Kitago, Echizen, Fukui Prefecture, Japan TEL.+81-778-22-5100(main) FAX.+81-778-24-0657

邮编915-0802 日本国福井县越前市北府2丁目17番33号 …… ・ 电话:+81-778-22-5100(总机) 传真:+81-778-24-0657

Nissin Chemical Industry Shanghai Co.,Ltd. (100% owned subsidiary)

Grand Cru Room 50, 5F GIFCII, 1438 Honggiao Road, Shanghai 201103 P.R.China .... TEL.+86-21-6197-6251 FAX.+86-21-6197-6210

霓信化学(上海)有限公司(全资子公司)

邮编201103 中华人民共和国上海市长宁区虹桥路1438号 古北国际财富中心二期5楼 Grand Cru 50号室 ········· 电话:021-6197-6251 传真:021-6197-6210

Website https://www.nissin-chem.co.jp/english/ https://www.nissin-chem.co.jp/chinese/

### **CHALINE**





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### CHALINE





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## Nissin Chemical Industry Co.,Ltd. 日信化学工业株式会社

# CHALINE

Silicone Group Hybrid Resin 有机硅类混合树脂



# CHALINE

Silicone Group Hybrid Resin 有机硅类混合树脂



充分利用有机硅类接枝聚合物特性的混合树脂

CHALINE is a graft polymerization resin mainly composed of silicone. Our proprietary polymerization technology enables polymerization with resins such as acrylic and vinyl acetate. Our products have a lineup of CHALINE R series in powder form and CHALINE E series in emulsion form. We provide high value-add-

CHALINE是以有机硅成分为主的接枝聚合物树脂。

通过我司独有聚合技术,实现与丙烯酸、醋酸乙烯酯等树脂进行聚合反应。

ed products that meet the needs of our customers.

产品阵容有粉末状的CHALINE R系列、乳状的CHALINE E系列。

结合客户的需求,提供附加值高的产品。

### Additive effects and uses of CHALINE

CHALINE的添加效果与用途

- Treatment agent for synthetic leather 合成革处理剂
- Various coating agents 各种涂层剂

Texture and tactile adiustment 触感调节

**Improved** 

abrasion

resistance

提高耐磨性

scratches and blocking 防止划伤、

- Electrical wires
- Films

Hoses

软管

CHALINE

Auto parts 汽车零件

Construction material 建筑材料

Electronic parts 电机电子元件

Synthetic leather / seat 合成革、座椅

Prevents fouling and noise

Floor material / Floor wax 地板材料、地板打蜡剂

Baseboard 壁脚板

 Architectural interior paint 建筑内装涂料

### Series system of CHALINE

CHALINE的分级体系



# Rseries

CHALINE R 系列

Powder type CHALINE. Acrylic is in the side chain. It can be used for compounding various plastics and solvent-based paints.

粉末状的CHALINE。对侧链丙烯酸进行改性。 可用于各种合成树脂的化合物、溶剂型涂料。

# **E** Series

CHALINE E 系列

Emulsion type CHALINE. Normally, acrylic is modified in chain. Can be used for water-based paints and coating applications.

乳状的CHALINE。 通常对侧链丙烯酸进行改性。 可用于水性涂料、涂层。

## **1800** Series

CHALINE 1800 系列

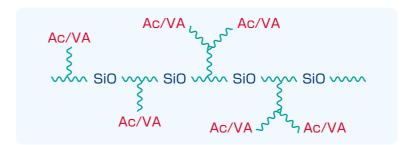
This series is an emulsion type CHALINE with modified vinyl acetate in the side chain. Can be used for water-based

## Structure of CHALINE

CHALINE的结构

It has a structure of the main chain silicone with the graft-polymerized acrylic or vinyl acetate on

作为主链有机硅的侧链丙烯酸、醋酸乙烯酯进行接枝聚合反应的结构。



### Side chain 侧链

CHALINE R, CHALINE E: Ac (acrylic)

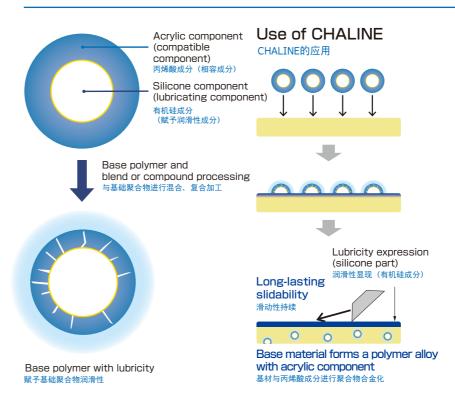
CHALINE R、CHALINE E: Ac (丙烯酸)

CHALINE E (1800 series): VA (vinyl acetate)

CHALINE (1800系列): VA(醋酸乙烯酯)

### Features of CHALINE

CHALINE的特性



Use of wax or silicone oil 蜡、有机硅油的用途 Addition of silicone oil 添加有机硅油 Volatilization Volatilization Volatilization Volatilization 挥发 挥发 Reduction of slidability 滑动性降低

Silicone content bleeds out to mating base material 有机硅渗出至另一侧的基材

# CHALINE R Series

CHALINE R系列



### **Features**

### 特性

1 Can be used with a wide range of synthetic resins 可适用于多种合成树脂

It contains an acrylic group with excellent compatibility, and can be used with many resins.

含有亲和性卓越的丙烯酰基,可适用于众多树脂。

2 Excellent long-lasting sliding property

持续性卓越的滑动特性

Features a high level of sliding performance provided by silyl groups and lends prolonged improvement to sliding property. 含有滑动性卓越的丙烯酰基,可提高滑动特性,且具有持续性。

3 Excellent abration resistance

卓越的耐磨性

Excellent sliding effect improves abration resistance. It is also effective in preventing abnormal sounds such as vibration noise and squeak noise. 通过卓越的滑动效果,提高耐磨性。此外,还可以有效防止振动声、嘎吱声等噪音。

4 Excellent anti-blocking properties

卓越的防堵塞性

In addition to blocking prevention, it is also excellent in adhesion prevention. 除防堵塞外,防附着性也十分卓越。

### Physical properties table

物理性质表

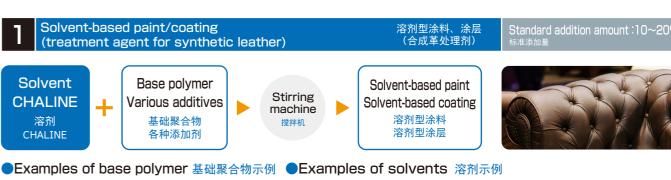
Developed product <sub>开发品</sub>	<b>Grade</b> 分类	Silicone content (%) 有机硅 含量 (%)	Shape 形 状	Average particle size (µm) (note) 平均粒径(µm) (注)	Volatile content(%) 挥发性成分(%)	Features 特 性
	R-170	70	Amorphous <sup>不定形</sup>	350	2~7	Standard products, Standard molecular weight 标准品、标准分子量
	R-170S	70	Spherical <sup>球形</sup>	30	Less than 5	Standard products, Standard molecular weight, Dispersion 标准品、标准分子量、分散性
	R-175S	70	Spherical <sup>球形</sup>	30	Less than 5 5以下	High slidability, Low molecular weight 高滑动性、低分子量
•	R-170HS	70	Spherical <sup>球形</sup>	30	Less than 5	High molecular weight, Improved melt viscosity $_{\rm {\it B}}$ 分子量、提高熔体粘度
•	R-180S	80	Spherical <sup>球形</sup>	30	Less than 5 5以下	High slidability, Heat resistance 高滑动性、耐热性
•	R-150HGS	70	Spherical <sup>球形</sup>	30	Less than 5 5以下	Solvent-based coating adhesion, Flex resistance, Flexibility $$^{\rm k}$$
	R-570S	70	Spherical <sup>球形</sup>	30	Less than 5 5以下	Solvent-based coating adhesion, Flex resistance, Flexibility $$^{\rm k}$$
•	R-774S	70	Spherical <sup>球形</sup>	30	Less than 5 5以下	Transparency 透明性
	R-200	More than 90 90以上	Spherical <sup>球形</sup>	2	Less than 5 5以下	Heat resistance, Solvent insoluble, Light diffusion 耐热性、不溶于溶剂、光扩散性

\*Please note that the specifications of developed products may be changed, improved, or discontinued without notice. \*开发品可能进行规格变更、改进或停产,恕不另行通知,敬请周知。

(Note) Primary particle size: 0.2 to 0.3  $\mu$ m (注) —次粒径: 0.2~0.3  $\mu$ m

### Example of use

使用示例



Acrylic, Urethane 丙烯酸类、聚氨酯类

Hydrocarbon, Ester, Ketone, DMF, etc. 烃类、酯类、酮类、DMF等

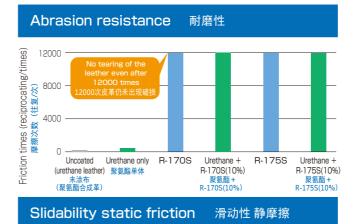
Usage 用途

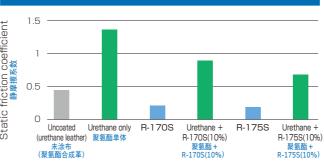
Processing agents for synthetic leather (bags, shoes, furniture, notebooks, car seats)Automobile interior paint, Adhesion adjustment, Ink ribbon back coat, Waterproof spray for shoes

合成革处理剂(包、鞋、家具、笔记本、汽车座椅) 汽车内饰涂料、粘性调节、色带背涂、鞋子防水喷雾

### Performance evaluation

性能测定





Base material: Polyurethane synthetic leather Coating: 10% dissolved in MEK and coated using a bar coater. With a binder, the solid content ratio is urethane: chaline = 9: 1 Drying temperature: Room temperature x 1 hour,105°C x 3 minutes Film thickness : About 10  $\mu$ m (dry)

Evaluation method: Abrasion resistance is measured by contacting coated synthetic leather with cotton cloth, applying a load of 1 kg, and conducting a Gakushin abrasion test, comparing the number of times until the base material breaks

### CHALINE dissolving method (e.g. lab scale)

CHALINE溶解方法(例: 实验室规模)

■ CHALINE only CHALINE单体

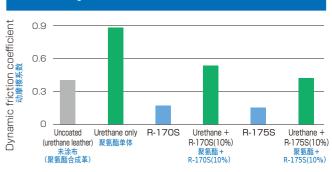
- ① Stir at about 100-200 rpm with only the solvent in the dissolution tank.
- ② Gradually add Chaline so that it does not become lumpy.
- 3 After adding Chaline, raise the temperature to 40°C (Once the temperature reaches 40°C set a timer, begin measure the time).

■ With binder 含粘合剂

- 4 Viscosity increases gradually. Raise the agitation to about 400 rpm while being careful not to cause bubbles to form.
- (5) It will be near completely dissolved in about 2 to 3 hours from the start, but just in case, stir for 4 hours.
- 6 Filtrate the solution through 250 mesh to complete.
- ① 在溶解槽内仅加入溶媒的状态下,以100~200rpm的转速搅拌。
- ②逐渐加入CHALINE,以防止结块。 ③ 加入CHALINE后,将温度升高至40℃(到达40℃时为溶解开始时间)。
- ④ 粘度逐渐上升。以400rpm的转速进行搅拌、注意切勿搅入气泡。 ⑤ 溶解开始2~3个小时左右,大部分均被溶解,但为了确保全部溶解而搅拌4个小时。

Slidability static friction 滑动性 动摩擦

6 将溶解液使用250目筛网进行过滤,即告完成



材: 聚氨酯类合成革

在MEK中溶解10%,然后使用棒涂机进行涂布。 含粘合剂的固体组分比: 聚氨酯: CHAI INF = 9:1

干燥温度: 室温×1小时、105℃×3分钟

测定方法: 耐磨性为令进行涂层的合成革与棉布接触,并施以1kg载荷的学振型磨耗试验, 比较直至基材破损的次数。

04

# CHALINE R Series

CHALINE R 系列



### Example of use

使用示例



●Example of base polymer 基础聚合物示例 ●Usage 用途

PVC, TPU, TPS, TPO, TPV (Various thermoplasticelastomers) PP, PE, EVA, EEA, ABS, PC, PC/ABS, PA etc. PVC、TPU、TPS、TPO、TPV(各种热塑性弹性体) PP、PE、EVA、EEA、ABS、PC、PC/ABS、PA等 Auto: Glass run char

Auto: Glass run channels, weather strips, various moldings, instrument panels
Building materials: Gaskets for window frames, baseboards, various types of packing
Electric wires: Power line sheaths, cabtyre sheaths, wire harnesses, marine electric wire sheaths
Hoses and miscellaneous goods: Civil engineering hoses, industrial hoses,
high-grade garden hoses, shock absorbing materials (improved workability)

汽车:玻璃导槽、耐候密封条、各种饰条、仪表板

建材: 窗框密封垫、壁脚板、各种垫片

电线: 电源线护套、橡皮绝缘护套、线束、船舶电缆护套

软管、杂货: 土木工程软管、工业软管、高级花园软管、冲击缓冲材料(提高加工性)

**3** Synthetic leather 合成革

Standard addition amount:1~15% 标准添加量



Henschel Mixer 亨舍尔混合机 Calendar molding 压延成型



●Example of base polymer 压延成型

TPU、PVC

■Usage 用途

Synthetic leather base material (auto seat, notebook, furniture), Films, Table cloths, Tape substrates, Tarpaulins, Mats, Flooring materials 合成革基材(汽车座椅、笔记本、家具)、薄膜、桌布、胶带基材、防水布、厚垫、地板材料

**厚型、地板** 

4 Synthetic rubber 合成橡胶

Standard addition amount :10~20%



Base polymer
Various additives
基础聚合物
各种添加剂

Open roll / Pressurized kneader Banbury Mixer

开卷式/压力型捏合机 班伯里混炼机



●Example of base polymer 基础聚合物示例 ●Usage 用途

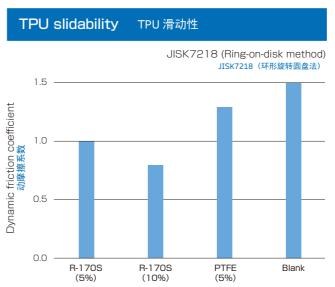
EPDM、NBR、NR、FKM、FEPM、FFKM(Fluoroelastomers)
EPDM、NBR、NR、FKM、FEPM、FFKM(氟橡胶)

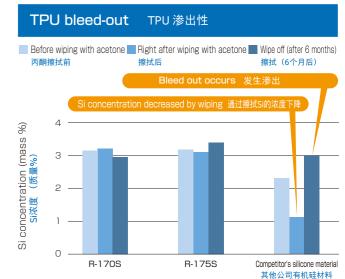
Stabilizer bushes, O-rings, Various packings, OA rolls, Cleaning blades for OA equipment, Wipers

稳定器衬套、O型圈、各种垫片、OA辊、OA设备清洁刀片、汽车雨刷

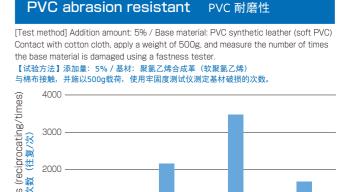
### Performance evaluation

性能测定









R-170S



Film thickness :  $200\mu$ m

PTFE

R-175S

●It is possible to provide slidability without impairing transparency. 可在不影响透明性的情况下赋予滑动性。

Addition amount	TPU blank	R-774S	R-170S
<sup>添加量</sup>	TPU 透明	1%	1%
Film appearance 薄膜外观	Shin Etsu	Shin Etsu	Shin Etsu

# CHALINE E Series

CHALINE E 系列

Nissin Chemical Industry Co., Ltd.

### **Features**

- 1 It has an excellent safety record thanks to it is a water-based emulsion. 为水基乳剂,因此安全性卓越。
- 2 Features a high level of sliding performance provided by silyl groups and lends prolonged improvement to sliding property. 含有滑动性卓越的丙烯酰基,具有持续性。
- 3 Excellent sliding effect improves wear resistanc. 通过卓越的滑动效果,提高耐磨性。
- 4 Excellent anti-blocking properties.
- **5** Because of its high silicone content, it is effective even with a low additive amount. 有机硅含量高,因此以较低的添加量即可发挥效果。



### Physical properties table

<b>Grade</b> 分类	Solid content 固体组分	Viscosity 粘度	PH PH	Average particle size 平均粒径	Tg Tg	MFT MFT	Lonic 离子性	Acid value 酸性值	Remarks 备 注
	(%)	(mPa·s)		(nm)	(℃)	(℃)		(KOHmg/g)	
Silicone/a	acrylic grat	ft polymeriz	zation type	<b>?</b> 有机硅、丙烯	酸接枝聚合物型				
FE-230N	29-31	≦50	8	300	-50	10	Anion <sub>阴离子</sub>	7.7	Provides flexibility · The coating film is hydrophobic · Film can be formed independently 赋予柔软性、涂膜具有疏水性,且可单体成膜
FE-502	29-31	≦500	6	300	-16	10	Anion <sub>阴离子</sub>	17.3	Provides flexibility · The coating film is hydrophilic · Film can be formed independently 赋予柔软性、涂膜具有亲水性,且可单体成膜
E-370	43-46	≦500	7	300	105	60	Anion 阴离子	0.2	Standard grade 标准等级
E-371	43-46	≦500	7	300	105	60	Anion <sub>阴离子</sub>	0.3	Low molecular weight 低分子量
LC-190	42-45	≦500	7	300	105	5	Anion 阴离子	0.2	High proportion of silicone 有机硅比例高
E-790	42-45	≦500	7	300	105	5	Anion <sub>阴离子</sub>	0.3	High proportion of silicone 有机硅比例高
Silicono /	Silicone/vinyl acetate graft polymerization type (1800 series) 有机硅、醋酸乙烯酯接枝聚合物型 (1800系列)								
Silicorie/ (	illyi aceta	te grant poi	iyirle izatic	on type (16	oo series,	) "月176年、開日		日初至(1600余列	The coating film is hydrophilic · Film can
1807	29-31	≦50	6	300	30	20	Anion <sub>阴离子</sub>	1.6	be formed independently 涂膜具有亲水性,且可单体成膜
1815MP	29-31	≦50	5	300	30	30	Anion 阴离子	1.4	The coating film has excellent alcohol resistance 涂膜具有卓越的耐酒精性
1817	29-31	≦50	6	300	30	20	Anion 阴离子	1.6	Film can be formed independently 可单体成膜
1827	29-31	≦50	6	300	30	20	Anion <sub>阴离子</sub>	1.6	The coating film is water repellent · Film can be formed independently 涂膜具有硫水性,且可单体成膜
Others (b	Others (blend type) 其他 (混合型)								
RU-911	34-38	≦2000	6-9	200	-20	5	Anion <sub>阴离子</sub>	2.2	Urethane containing · Film can be formed independently 配合聚氨酯、可单体成膜

### Performance evaluation

### 性能测定

### Evaluation method 测定方法

Sample preparation 样品准备

Independent evaluation: Add Solid content adjustment Water to adjust the solid content to 30%. Blend evaluation: Add each emulsion as the solid content ratio in the aqueous urethane dispersion becomes 10%, and add the adjustment water to adjust the solid content to 30%.

\* 0.1% silicone surfactant in emulsion ratio to adjust wettability (Nissin Chemical Industry product: Silface SAG-503A) was added.

●单体测定:添加固体组分调节水,将固体组分调节为30%。

②混合测定:添加各种乳剂将水性聚氨酯分散液的固体组分比调整为10%, 再添加调节水将固体组分调节为30%。

※为调节湿润性,添加乳剂比为0.1%的有机硅类表面活性剂

(日信化学工业产品: SILFACE SAG-503A)。

Base material: PET

Application amount: Wet36g/m<sup>2</sup> Drying conditions: 105°C x 3 minutes

Slidability: Load 30g

Contact angle : 2  $\mu$ L, after 1 s Abrasion resistance: Load 49N, friction element cotton cloth Transparency: Turbidity (HAZE)

干燥条件: 105℃×3分 透明性: 浊度(HAZE)

滑动性: 载荷30g

### Features table

### 性能表

Grade		ability <sup>动性</sup> Dvnamic friction	Water repellency Contact angle 疏水性接触角	Wear resistance 耐磨性	Transparency HAZE value 透明性 HAZE值	Remarks			
分类	Coefficient 静摩擦系数	Coefficient 动摩擦系数	(°)	(Times) (次)	(%)	备 注			
Silicone/acrylic	graft polymeriza	tion type 有机硅、丙	i烯酸接枝聚合物型						
FE-230N	0.473	0.295	110.6	5	3.6	<b>Independent evaluation</b> 单体测定			
FE-502	0.208	0.160	45.9	1	5.4	<b>1</b> Independent evaluation 单体测定			
E-370	0.340	0.144	73.7	9000	4.8	②Blend evaluation 混合测定			
E-371	0.331	0.133	71.1	11000	5.0	②Blend evaluation 混合测定			
LC-190	0.238	0.092	85.1	13000	6.2	②Blend evaluation <sub>混合测定</sub>			
E-790	0.120	0.069	88.0	15000	5.7	②Blend evaluation <sub>混合测定</sub>			
Silicone/vinyl ad	cetate graft polyr	merization type (1	800 series) 有机	硅、醋酸乙烯酯接枝聚合物	型(1800系列)				
1807	0.156	0.096	16.8	1200	3.1	<b>1</b> Independent evaluation 单体测定			
1815MP	0.186	0.133	60.6	800	8.0	<ul><li>Independent evaluation 单体测定</li></ul>			
1817	0.115	0.079	84.9	600	3.3	<ul><li>Independent evaluation 单体测定</li></ul>			
1827	0.101	0.049	106.0	400	8.7	<ul><li>Independent evaluation 单体测定</li></ul>			
Others (blend ty	Others (blend type) 其他 (混合型)								
RU-911	0.088	0.043	54.1	400	8.1	<b>•</b> Independent evaluation 单体测定			
Comparative ma	Comparative material 比较数据								
PUD (blank)	0.376	0.148	59.4	100	2.0	<b>•</b> Independent evaluation 单体测定			

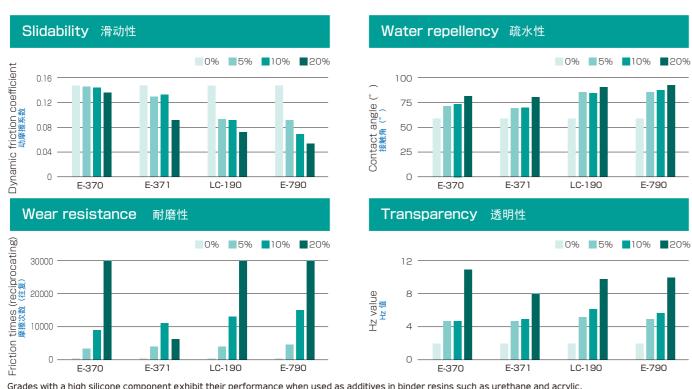
# CHALINE E Series

CHALINE E 系列

Nissin Chemical Industry Co.,Ltd

### Performance comparison by addition amount

根据添加量进行的性能比较



Grades with a high silicone component exhibit their performance when used as additives in binder resins such as urethane and acrylic. 有机硅成分高的等级可用作聚氨酯、丙烯酸等的粘合剂树脂的添加剂,从而发挥其性能。

## Other special features 其他特殊性能

CHALINE has high dispersibility for inorganic materials such as titanium oxide, and by adding it to acrylic resin, etc., It improves the solar reflectance of the coating film.

CHALINE对二氧化钛等无机材料具有高分散性能, 通过添加至丙烯酸树脂等,可提高涂膜的阳光反射率。

Acrylic emulsion + Silicone emulsion	CHALINE emulsion
丙烯酸EM + 有机硅EM	CHALINE EM

E-370	-	20%	50%	100%
Acrylic emulsion 丙烯酸乳剂	100%	80%	50%	_
2000-2500nm average reflectance (%) 2000~2500nm 平均反射率 (%)	20	36	40	49
800-2500nm average reflectance (%) 800~2500nm 平均反射率(%)	27	57	62	69
Dispersion stability (appearance) 分散稳定性(外观)	×	$\circ$	0	0
Average particle size (μm) 平均粒径 (μm)	152	11	1	1

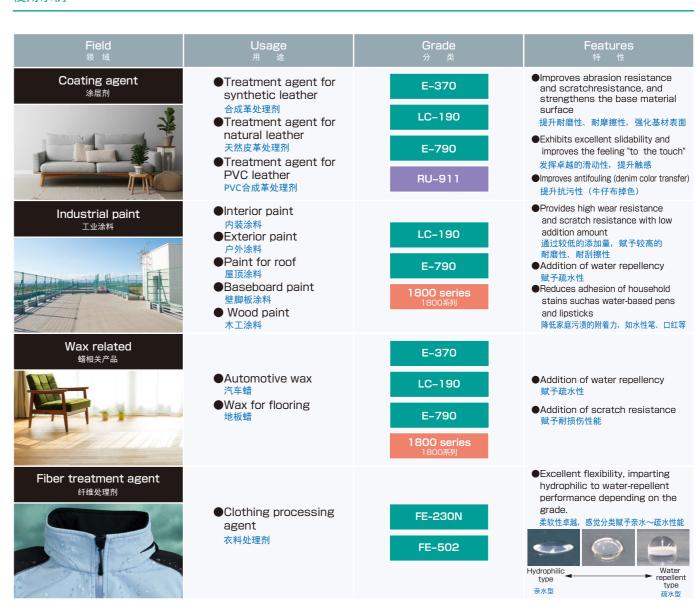
Coating conditions 涂布条件

Base material: Black and white test paper/Coating equipment: Bar coater/titanium oxide pigment volume concentration: 30wt% film thickness :  $40\mu m$  (dry)/Drying temperature :  $105^{\circ}C$ /drying time : 5 minutes

基材:黑白试验纸 / 涂布设备:棒涂机 / 二氧化钛颜料体积浓度:30wt% / 膜厚:40 μ m(dry) / 干燥温度:105℃ / 干燥时间:5分钟

## Example of use

使用示例



### Performance comparison

性能比较



